

7MBR15XKA120-50

IGBT Modules

Power Module(X series)
1200V / 15A / PIM

□ **Features**

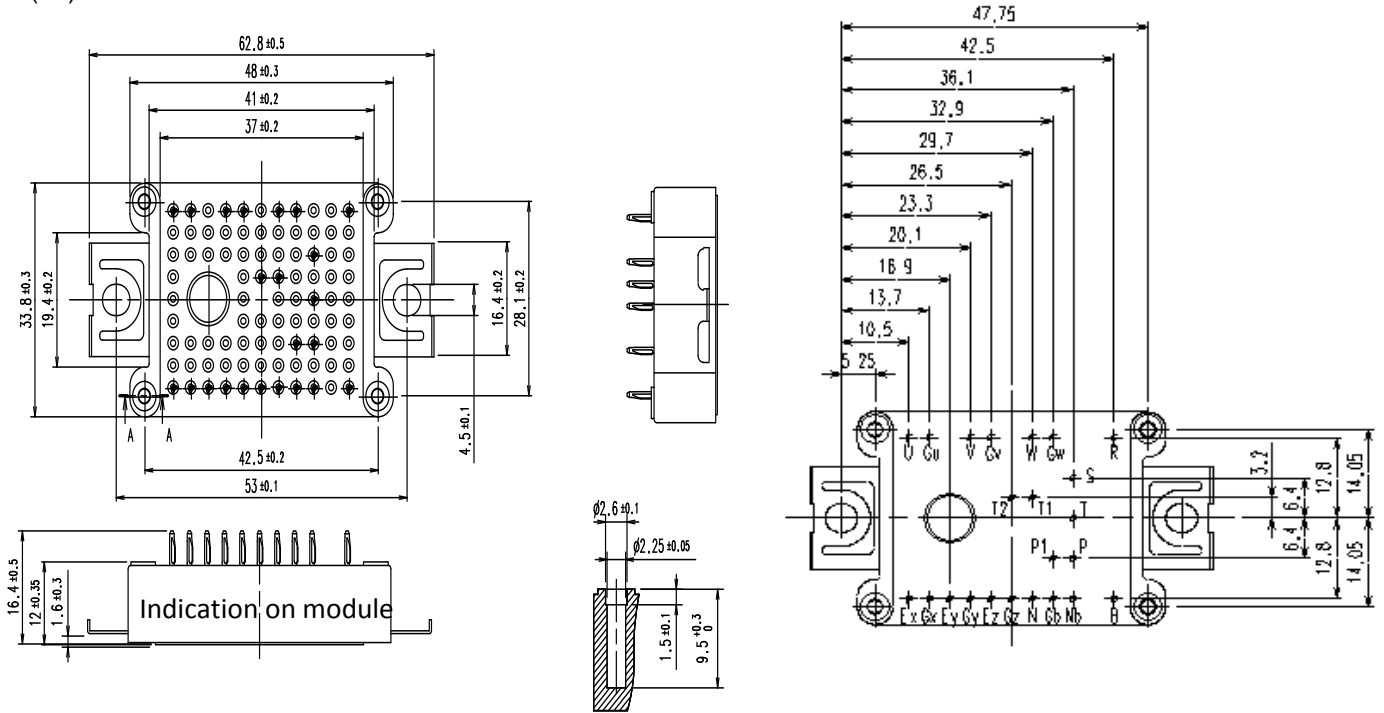
- Low $V_{CE(sat)}$
- Compact Package
- P.C.Board Mount Module
- Converter Diode Bridge Dynamic Brake Circuit
- RoHS compliant Product

□ **Applications**

- Inverter for Motor Drive
- AC and DC Servo Drive Amplifier
- Uninterruptible Power Supply

□ **Outline drawing (Unit : mm)**

shows theoretical dimension.
() shows reference dimension.

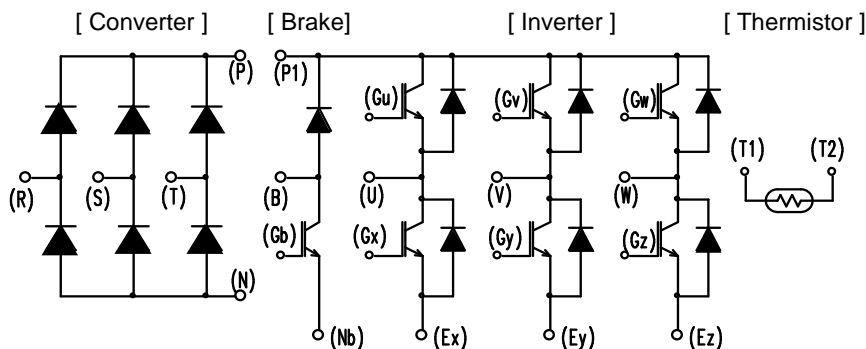


断面A-A (1.5:1)
SECTION A-A

Weight: 25 g (typ.)

□ **Equivalent circuit**

PIN POSITIONS WITH TOLERANCE ± 0.4



7MBR15XKA120-50

IGBT Modules

□ Maximum ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

Items		Symbols	Conditions		Maximum ratings	Units	
Inverter	Collector-emitter voltage, gate-emitter short-circuited	V_{CES}			1200	V	
	Gate-emitter voltage, collector-emitter short-circuited	V_{GES}			± 20	V	
	Collector current	I_C	Continuous	$T_c = 100^\circ\text{C}$	15	A	
	Repetitive peak collector current	I_{CRM}	1ms		30		
	Forward current	I_F	Continuous		15		
	Repetitive peak forward current	I_{FRM}	1ms		30		
	Total power dissipation		P_{tot}	1 device		135	W
Brake IGBT	Collector-emitter voltage, gate-emitter short-circuited	V_{CES}			1200	V	
	Gate-emitter voltage, collector-emitter short-circuited	V_{GES}			± 20	V	
	Collector current	I_C	Continuous	$T_c = 100^\circ\text{C}$	15	A	
	Repetitive peak collector current	I_{CRM}	1ms		30		
Total power dissipation		P_{tot}	1 device		135	W	
Brake FWD	Forward current	I_F	Continuous		10	A	
	Repetitive peak forward current	I_{FRM}	1ms		20		
	Repetitive peak reverse voltage		V_{RRM}			1200	V
Converter	Repetitive peak reverse voltage		V_{RRM}			1600	V
	Average output current		I_O	Three-phase full wave rectified	$T_c = 80^\circ\text{C}$	15	A
	Surge forward current (Non-Repetitive) (*1)		I_{FSM}	$t = 10\text{ms}$, Half sine wave form	$T_{vj} = 25^\circ\text{C}$	350	A
					$T_{vj} = 150^\circ\text{C}$	300	
	I^2t (Non-Repetitive) (*1)		I^2t		$T_{vj} = 25^\circ\text{C}$	615	A ² s
				$T_{vj} = 150^\circ\text{C}$	450		
Virtual Junction temperature		T_{vj}	Inverter, Brake		175	°C	
			Converter		150		
Operating Virtual junction temperature (under switching conditions)		T_{vjop}	Inverter, Brake		175		
			Converter		150		
Case temperature		T_c			125		
Storage temperature		T_{stg}			-40 ~ 125		
Isolation voltage	between terminals and copper base (*2) between thermistor and others (*3)	V_{isol}	A.C. : 1min.		2500	Vrms	
Screw torque (*4)	Mounting torque of screws to heat sink	M_s	M4		1.7	N·m	

(*1) T_{vj} : Temperature at test start.

(*2) All terminals should be connected together during the test.

(*3) Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

(*4) Recommendable value : Mounting 1.3 ~ 1.7 N·m (M4)

7MBR15XKA120-50

IGBT Modules

□ Electrical characteristics (at $T_{vj} = 25^{\circ}\text{C}$ unless otherwise specified)

Items	Symbols	Conditions	Characteristics			Units			
			min.	typ.	max.				
Collector-emitter cut-off current, gate-emitter short-circuited	I_{CES}	$V_{GE} = 0\text{V}$ $V_{CE} = 1200\text{V}$	-	-	50	μA			
Gate leakage current, collector-emitter short-circuited	I_{GES}	$V_{CE} = 0\text{V}$ $V_{GE} = +20/-20\text{V}$	-	-	100	nA			
Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20\text{V}$ $I_C = 15\text{mA}$	6.0	6.5	7.0	V			
Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15\text{V}$ $I_C = 15\text{A}$	$T_{vj}=25^{\circ}\text{C}$	-	1.65	2.10	V		
			$T_{vj}=25^{\circ}\text{C}$	-	1.50	1.95			
	$T_{vj}=125^{\circ}\text{C}$		-	1.85	-				
	$T_{vj}=150^{\circ}\text{C}$		-	1.95	-				
	$T_{vj}=175^{\circ}\text{C}$		-	2.00	-				
Internal Gate resistance	r_g	-	-	0	-	Ω			
			Capacitance	C_{ies}	$V_{CE} = 10\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$	-	1.6	-	nF
						C_{oes}	-	0.05	
C_{res}	-	0.01				-			
Gate charge	Q_G	$V_{CC} = 600\text{V}$ $V_{GE} = -15 \rightarrow +15\text{V}$ $I_C = 15\text{A}$	-	100	-	nC			
Forward voltage	V_F (terminal)	$I_F = 15\text{A}$	$T_{vj}=25^{\circ}\text{C}$	-	2.35	2.80	V		
			$T_{vj}=25^{\circ}\text{C}$	-	2.20	2.65			
	$T_{vj}=125^{\circ}\text{C}$		-	2.30	-				
	$T_{vj}=150^{\circ}\text{C}$		-	2.30	-				
	$T_{vj}=175^{\circ}\text{C}$		-	2.25	-				
Switching time (*1)	$t_{d(on)}$	$V_{CC} = 600\text{V}$ $I_C, I_F = 15\text{A}$ $L_S = 30\text{nH}$ $V_{GE} = +15/-15\text{V}$ $R_G = 39\ \Omega$	$T_{vj}=25^{\circ}\text{C}$	-	0.06	-	μs		
			$T_{vj}=125^{\circ}\text{C}$	-	0.06	-			
			$T_{vj}=150^{\circ}\text{C}$	-	0.06	-			
			$T_{vj}=175^{\circ}\text{C}$	-	0.06	-			
	t_r		$T_{vj}=25^{\circ}\text{C}$	-	0.03	-			
			$T_{vj}=125^{\circ}\text{C}$	-	0.03	-			
			$T_{vj}=150^{\circ}\text{C}$	-	0.03	-			
			$T_{vj}=175^{\circ}\text{C}$	-	0.03	-			
	$t_{d(off)}$		$T_{vj}=25^{\circ}\text{C}$	-	0.20	-			
			$T_{vj}=125^{\circ}\text{C}$	-	0.23	-			
			$T_{vj}=150^{\circ}\text{C}$	-	0.24	-			
			$T_{vj}=175^{\circ}\text{C}$	-	0.25	-			
t_f	$T_{vj}=25^{\circ}\text{C}$	-	0.12	-					
	$T_{vj}=125^{\circ}\text{C}$	-	0.18	-					
	$T_{vj}=150^{\circ}\text{C}$	-	0.19	-					
	$T_{vj}=175^{\circ}\text{C}$	-	0.20	-					
Reverse recovery time	t_{rr}	$T_{vj}=25^{\circ}\text{C}$	-	0.07	-				
		$T_{vj}=125^{\circ}\text{C}$	-	0.12	-				
		$T_{vj}=150^{\circ}\text{C}$	-	0.15	-				
		$T_{vj}=175^{\circ}\text{C}$	-	0.18	-				

(*1) Turn on time (t_{on}) = $t_{d(on)} + t_r$, Turn off time (t_{off}) = $t_{d(off)} + t_f$

7MBR15XKA120-50

IGBT Modules

Items	Symbols	Conditions	Characteristics			Units	
			min.	typ.	max.		
Inverter Switching loss (per pulse)	E_{on}	$V_{CC} = 600V$ $I_C, I_F = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	1.11	-	mJ
			$T_{vj} = 125^\circ C$	-	1.36	-	
			$T_{vj} = 150^\circ C$	-	1.48	-	
			$T_{vj} = 175^\circ C$	-	1.57	-	
	E_{off}	$V_{CC} = 600V$ $I_C, I_F = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	1.06	-	
			$T_{vj} = 125^\circ C$	-	1.35	-	
			$T_{vj} = 150^\circ C$	-	1.43	-	
			$T_{vj} = 175^\circ C$	-	1.52	-	
	E_{rr}	$V_{CC} = 600V$ $I_C, I_F = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	0.63	-	
			$T_{vj} = 125^\circ C$	-	0.91	-	
			$T_{vj} = 150^\circ C$	-	1.09	-	
			$T_{vj} = 175^\circ C$	-	1.17	-	
Collector-emitter cut-off current, gate-emitter short-circuited	I_{CES}	$V_{GE} = 0V$ $V_{CE} = 1200V$	-	-	50	μA	
Gate leakage current, collector-emitter short-circuited	I_{GES}	$V_{CE} = 0V, \quad V_{GE} = +20/-20V$	-	-	100	nA	
Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15V$ $I_C = 15A$	$T_{vj} = 25^\circ C$	-	1.65	2.10	V
			$T_{vj} = 25^\circ C$	-	1.50	1.95	
	$V_{CE(sat)}$ (chip)		$T_{vj} = 125^\circ C$	-	1.85	-	
			$T_{vj} = 150^\circ C$	-	1.95	-	
Internal Gate resistance	r_g	-	-	0	-	Ω	
Brake Switching time (*1)	$t_{d(on)}$	$V_{CC} = 600V$ $I_C = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	0.06	-	μs
			$T_{vj} = 125^\circ C$	-	0.06	-	
			$T_{vj} = 150^\circ C$	-	0.06	-	
			$T_{vj} = 175^\circ C$	-	0.06	-	
	t_r	$V_{CC} = 600V$ $I_C = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	0.03	-	
			$T_{vj} = 125^\circ C$	-	0.03	-	
			$T_{vj} = 150^\circ C$	-	0.03	-	
			$T_{vj} = 175^\circ C$	-	0.03	-	
	$t_{d(off)}$	$V_{CC} = 600V$ $I_C = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	0.20	-	
			$T_{vj} = 125^\circ C$	-	0.23	-	
			$T_{vj} = 150^\circ C$	-	0.24	-	
			$T_{vj} = 175^\circ C$	-	0.25	-	
	t_f	$V_{CC} = 600V$ $I_C = 15A \quad L_s = 30nH$ $V_{GE} = +15/-15V$ $R_G = 39\Omega$	$T_{vj} = 25^\circ C$	-	0.12	-	
			$T_{vj} = 125^\circ C$	-	0.18	-	
			$T_{vj} = 150^\circ C$	-	0.19	-	
			$T_{vj} = 175^\circ C$	-	0.20	-	
Reverse current	I_{RRM}	$V_R = 1200V$	-	-	50	μA	
Forward voltage	V_F (terminal)	$I_F = 10A$	$T_{vj} = 25^\circ C$	-	2.05	2.50	V
			$T_{vj} = 25^\circ C$	-	1.90	2.35	
	V_F (chip)		$T_{vj} = 125^\circ C$	-	1.95	-	
			$T_{vj} = 150^\circ C$	-	1.90	-	
Thermistor Converter	Reverse current	$V_R = 1600V$	-	-	50	μA	
			-	-	50	μA	
	Continuous (direct) forward voltage	$I_F = 15A$	terminal	-	1.15	1.60	V
			chip	-	1.00	1.45	V
	Resistance	R	$T = 25^\circ C$	-	5000	-	Ω
		$T = 100^\circ C$	465	495	520	Ω	
B value	B	$T = 25/50^\circ C$	3305	3375	3450	K	

(*1) Turn on time (t_{on}) = $t_{d(on)} + t_r$, Turn off time (t_{off}) = $t_{d(off)} + t_f$
FM6M01853

7MBR15XKA120-50

NOTICE:

The external gate resistance (R_G) shown above is one of our recommended value for the purpose of minimum switching loss. However the optimum R_G depends on circuit configuration and/or environment. We recommend that the R_G has to be carefully chosen based on consideration if IGBT module matches design criteria, for example, switching loss, EMC/EMI, spike voltage, surge current and no unexpected oscillation and so on.

□ Thermal resistance characteristics

Items	Symbols	Conditions	Characteristics			Units
			min.	typ.	max.	
Thermal resistance junction to case (1 device)	$R_{th(j-c)}$	Inverter IGBT	-	-	1.09	°C/W
		Inverter FWD	-	-	1.75	
		Brake IGBT	-	-	1.09	
		Brake FWD	-	-	1.75	
		Converter Diode	-	-	0.97	
Thermal resistance case to heat sink(*1) (1 device)	$R_{th(c-s)}$	Inverter IGBT	-	0.76	-	
		Inverter FWD	-	0.92	-	
		Brake IGBT	-	0.79	-	
		Brake FWD	-	0.75	-	
		Converter Diode	-	0.78	-	

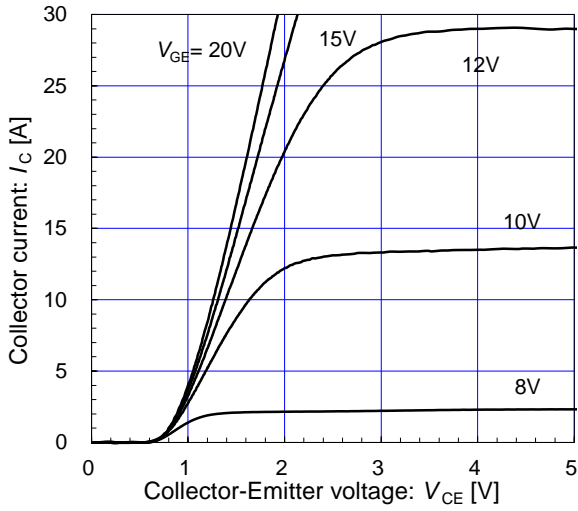
(*1) This is the value which is defined mounting on the additional cooling fin with 1 W/(m·K) thermal grease.

7MBR15XKA120-50

IGBT Modules

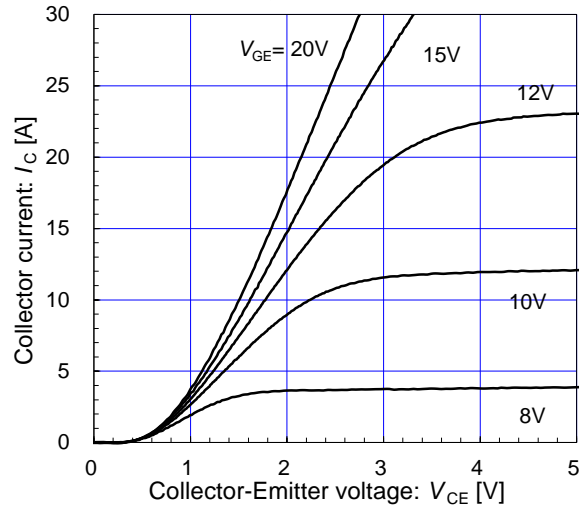
[Inverter]

Collector current vs. Collector-Emmitter voltage (typ.)
 $T_{vj} = 25^{\circ}\text{C} / \text{chip}$



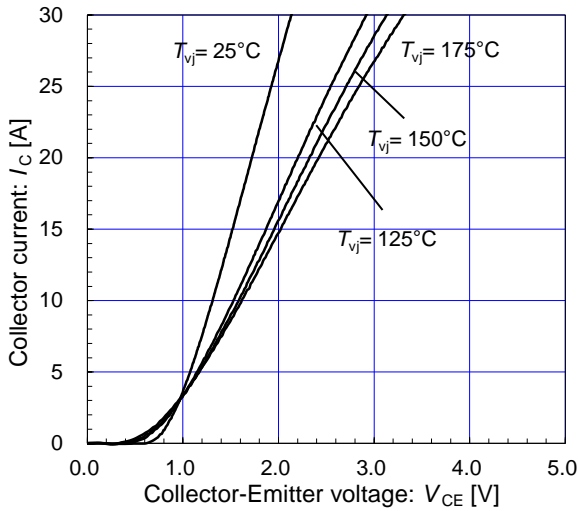
[Inverter]

Collector current vs. Collector-Emmitter voltage (typ.)
 $T_{vj} = 175^{\circ}\text{C} / \text{chip}$



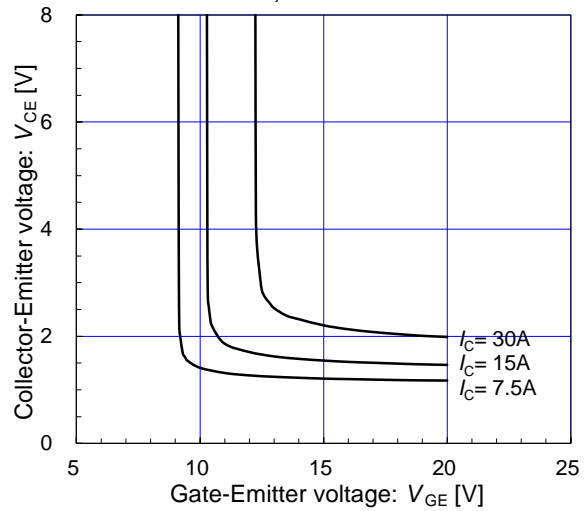
[Inverter]

Collector current vs. Collector-Emmitter voltage (typ.)
 $V_{GE} = 15\text{V} / \text{chip}$



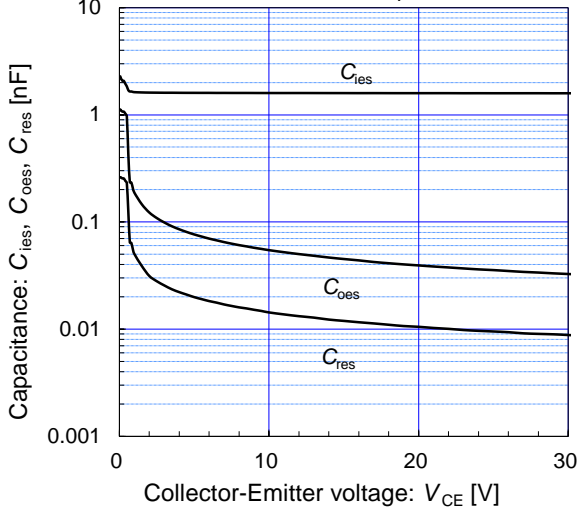
[Inverter]

Collector-Emmitter voltage vs. Gate-Emmitter voltage (typ.)
 $T_{vj} = 25^{\circ}\text{C} / \text{chip}$



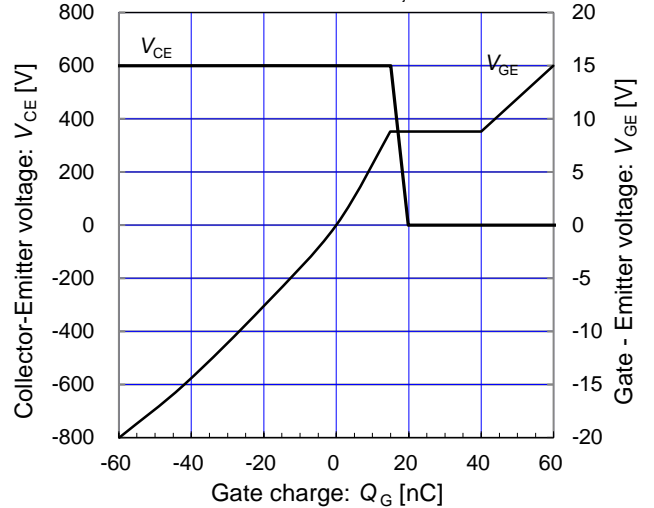
[Inverter]

Capacitance vs. Collector-Emmitter voltage (typ.)
 $V_{GE} = 0\text{V}, f = 1\text{MHz}, T_{vj} = 25^{\circ}\text{C}$



[Inverter]

Dynamic Gate charge (typ.)
 $V_{CC} = 600\text{V}, I_C = 15\text{A}, T_{vj} = 25^{\circ}\text{C}$



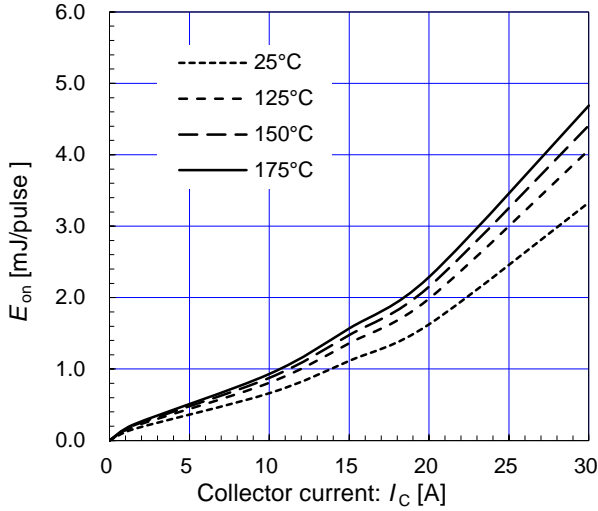
7MBR15XKA120-50

IGBT Modules

[Inverter]

E_{on} vs. Collector current (typ.)

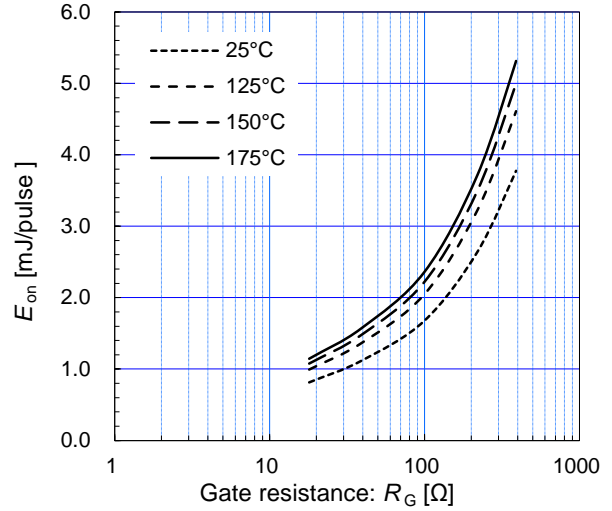
$V_{CC}=600V, V_{GE}=+15/-15V, R_G=39\Omega$



[Inverter]

E_{on} vs. Gate resistance (typ.)

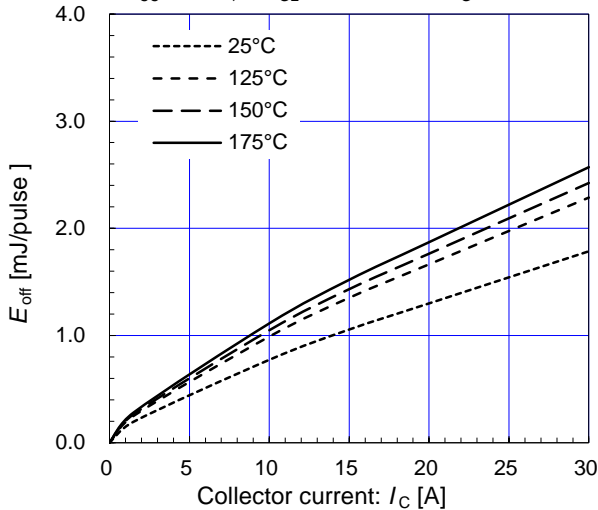
$V_{CC}=600V, V_{GE}=+15/-15V, I_C=15A$



[Inverter]

E_{off} vs. Collector current (typ.)

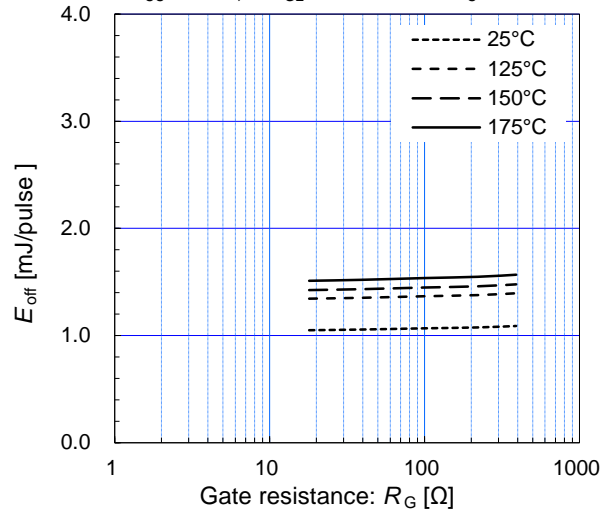
$V_{CC}=600V, V_{GE}=+15/-15V, R_G=39\Omega$



[Inverter]

E_{off} vs. Gate resistance (typ.)

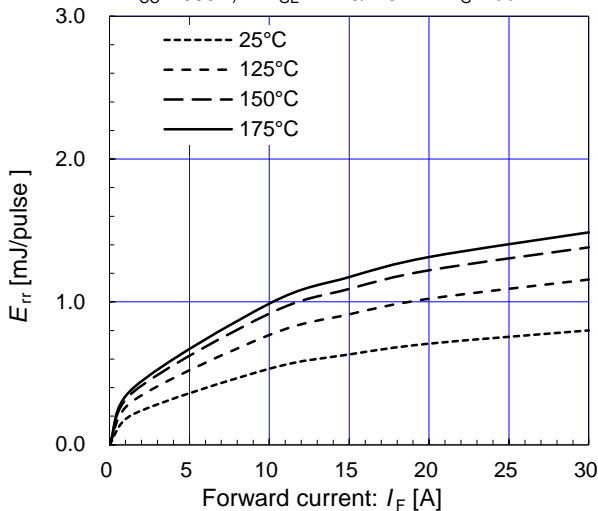
$V_{CC}=600V, V_{GE}=+15/-15V, I_C=15A$



[Inverter]

E_{rr} vs. Forward current (typ.)

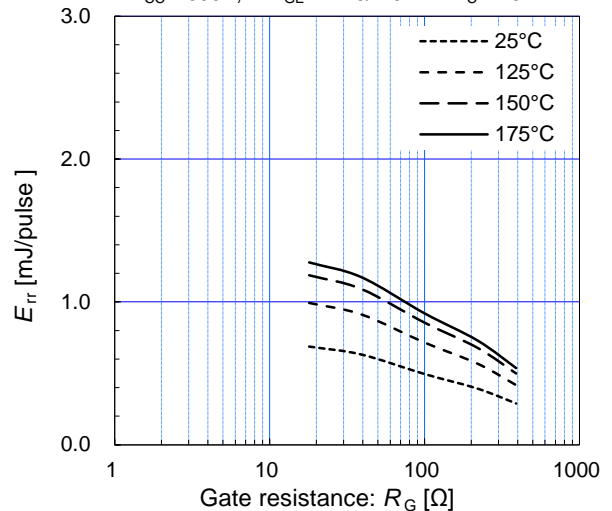
$V_{CC}=600V, V_{GE}=+15/-15V, R_G=39\Omega$



[Inverter]

E_{rr} vs. Gate resistance (typ.)

$V_{CC}=600V, V_{GE}=+15/-15V, I_C=15A$



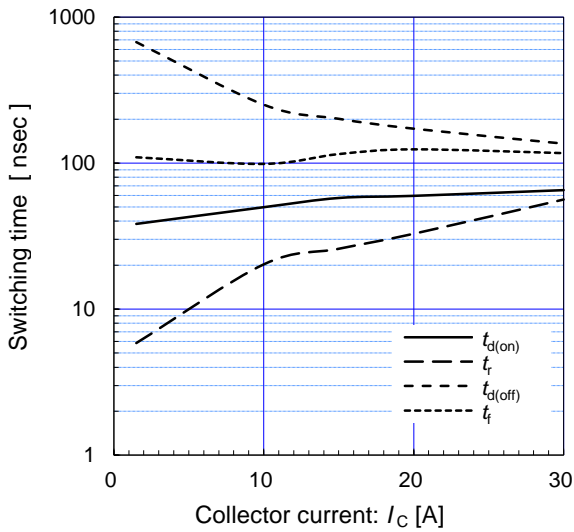
7MBR15XKA120-50

IGBT Modules

[Inverter]

Switching time vs. Collector current (typ.)

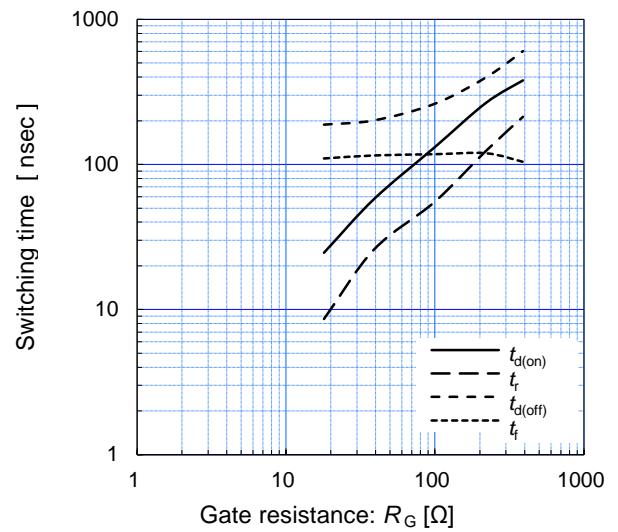
$V_{CC}=600V, R_G=39\Omega, V_{GE}=+15/-15V, T_{vj}=25^\circ C$



[Inverter]

Switching time vs. Gate resistance (typ.)

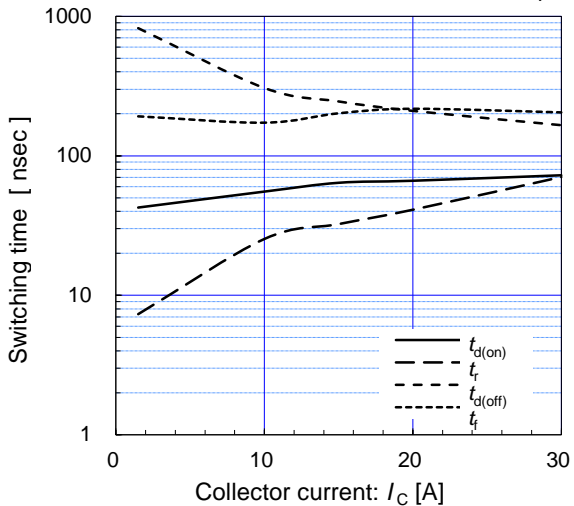
$V_{CC}=600V, I_C=15A, V_{GE}=+15/-15V, T_{vj}=25^\circ C$



[Inverter]

Switching time vs. Collector current (typ.)

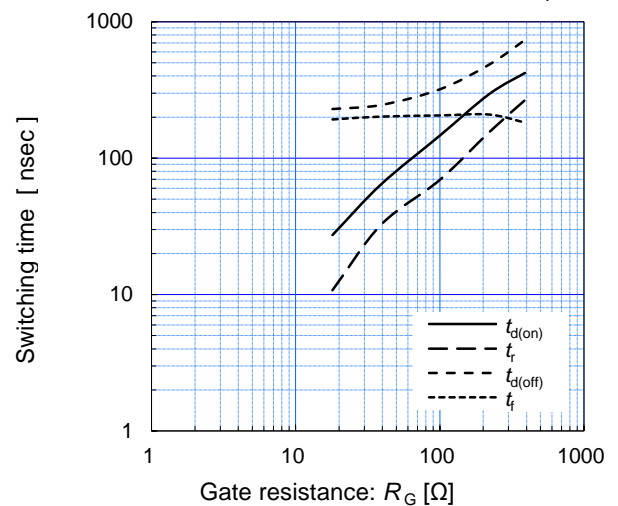
$V_{CC}=600V, R_G=39\Omega, V_{GE}=+15/-15V, T_{vj}=175^\circ C$



[Inverter]

Switching time vs. Gate resistance (typ.)

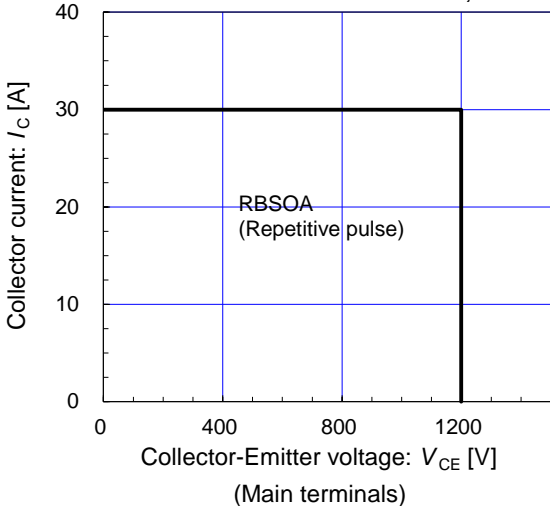
$V_{CC}=600V, I_C=15A, V_{GE}=+15/-15V, T_{vj}=175^\circ C$



[Inverter]

Reverse bias safe operating area (max.)

$V_{GE}=+15/-15V, R_G \geq 39\Omega, T_{vj}=175^\circ C$

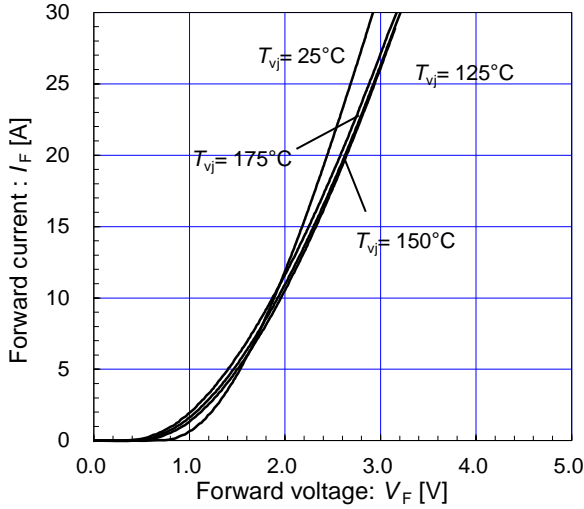


7MBR15XKA120-50

IGBT Modules

[Inverter]

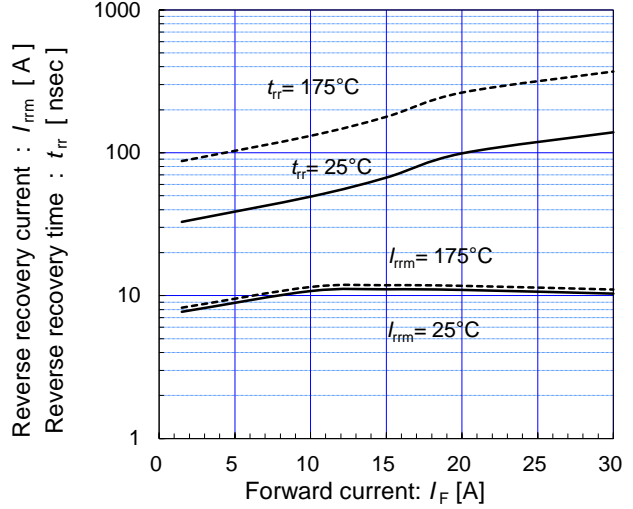
Forward current vs. Forward voltage (typ.)
chip



[Inverter]

Reverse recovery characteristics (typ.)

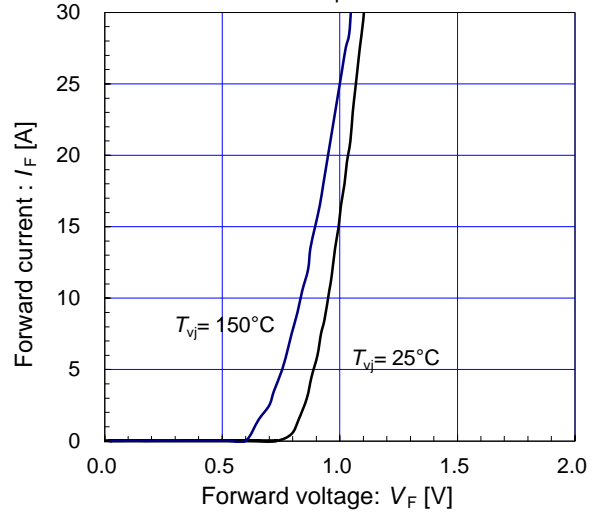
$V_{CC} = 600V, V_{GE} = +15/-15V, R_G = 39\Omega$



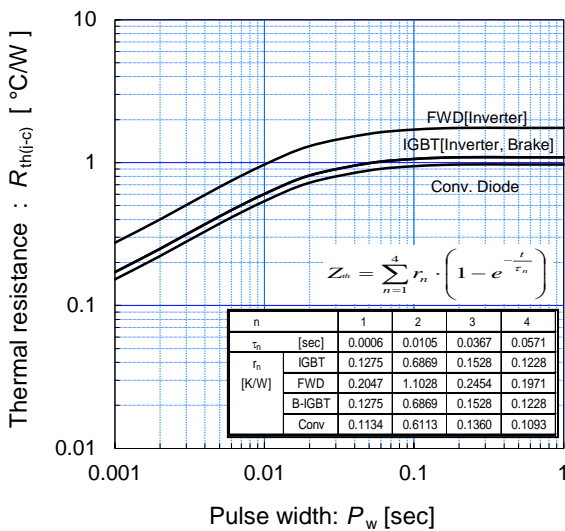
[Converter]

Forward current vs. Forward voltage (typ.)

chip

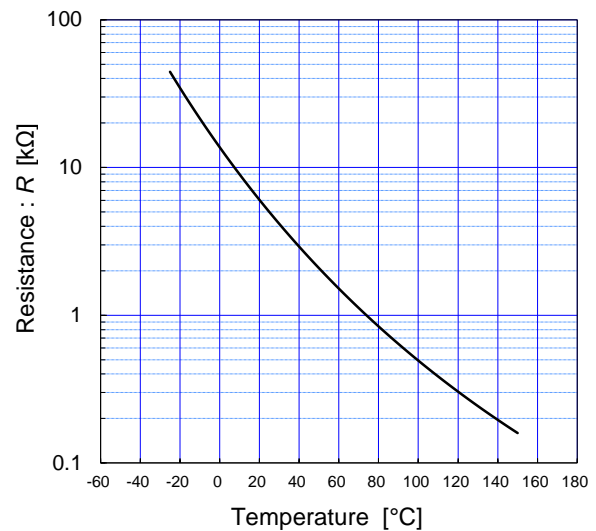


Transient thermal resistance (max.)



[Thermistor]

Temperature characteristic (typ.)



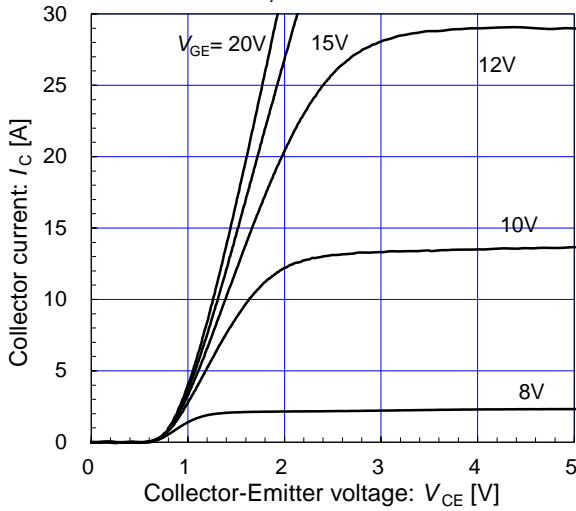
7MBR15XKA120-50

IGBT Modules

[Brake]

Collector current vs. Collector-Emmitter voltage (typ.)

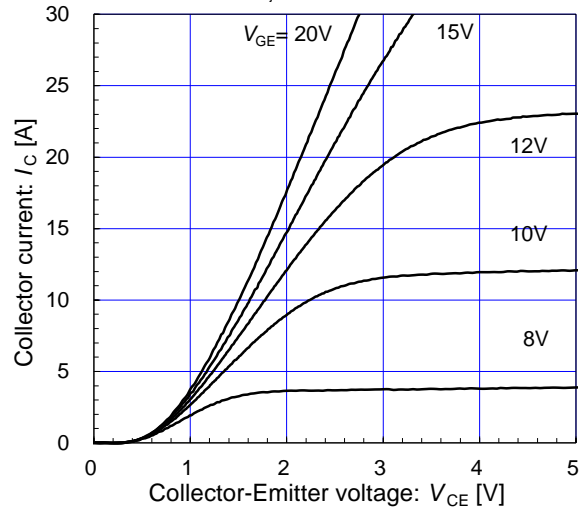
$T_{vj} = 25^{\circ}\text{C} / \text{chip}$



[Brake]

Collector current vs. Collector-Emmitter voltage (typ.)

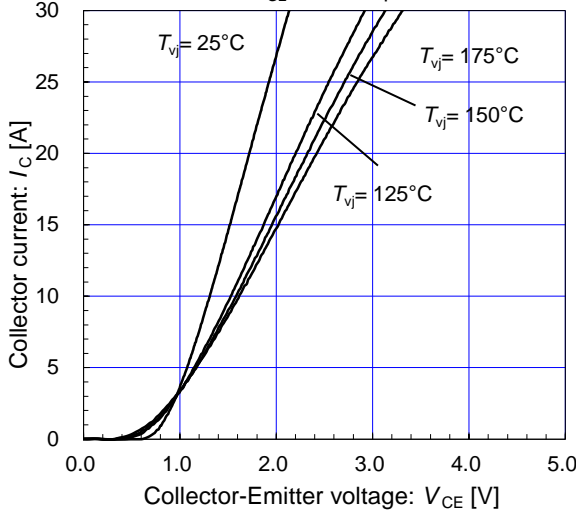
$T_{vj} = 175^{\circ}\text{C} / \text{chip}$



[Brake]

Collector current vs. Collector-Emmitter voltage (typ.)

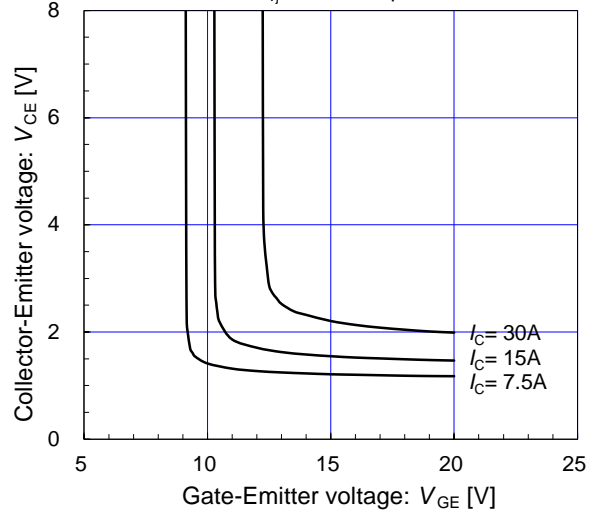
$V_{GE} = 15\text{V} / \text{chip}$



[Brake]

Collector-Emmitter voltage vs. Gate-Emmitter voltage (typ.)

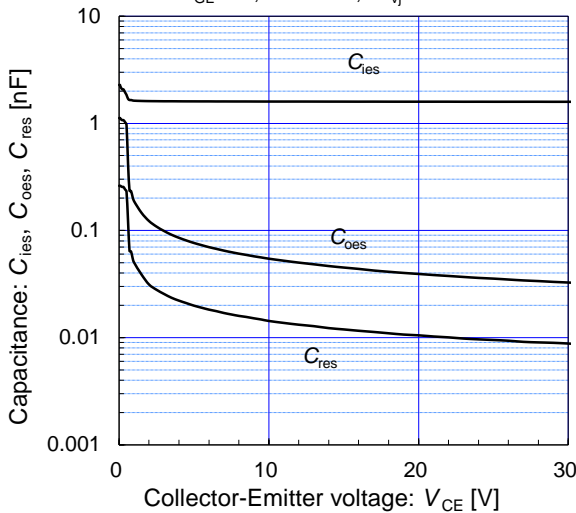
$T_{vj} = 25^{\circ}\text{C} / \text{chip}$



[Brake]

Capacitance vs. Collector-Emmitter voltage (typ.)

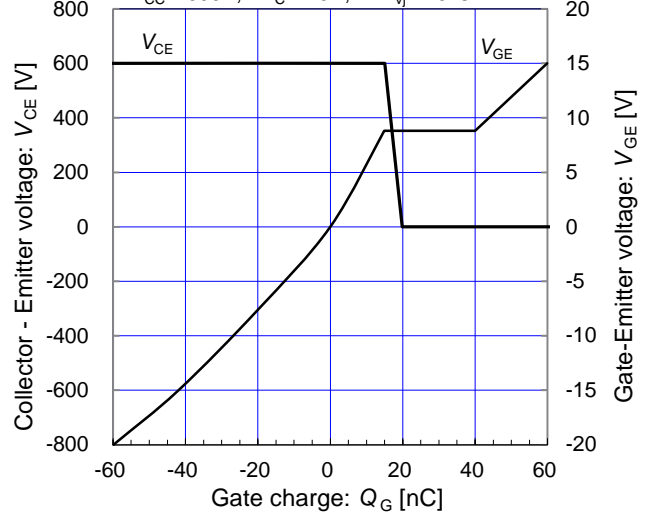
$V_{GE} = 0\text{V}, f = 1\text{MHz}, T_{vj} = 25^{\circ}\text{C}$



[Brake]

Dynamic Gate charge (typ.)

$V_{CC} = 600\text{V}, I_c = 15\text{A}, T_{vj} = 25^{\circ}\text{C}$



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